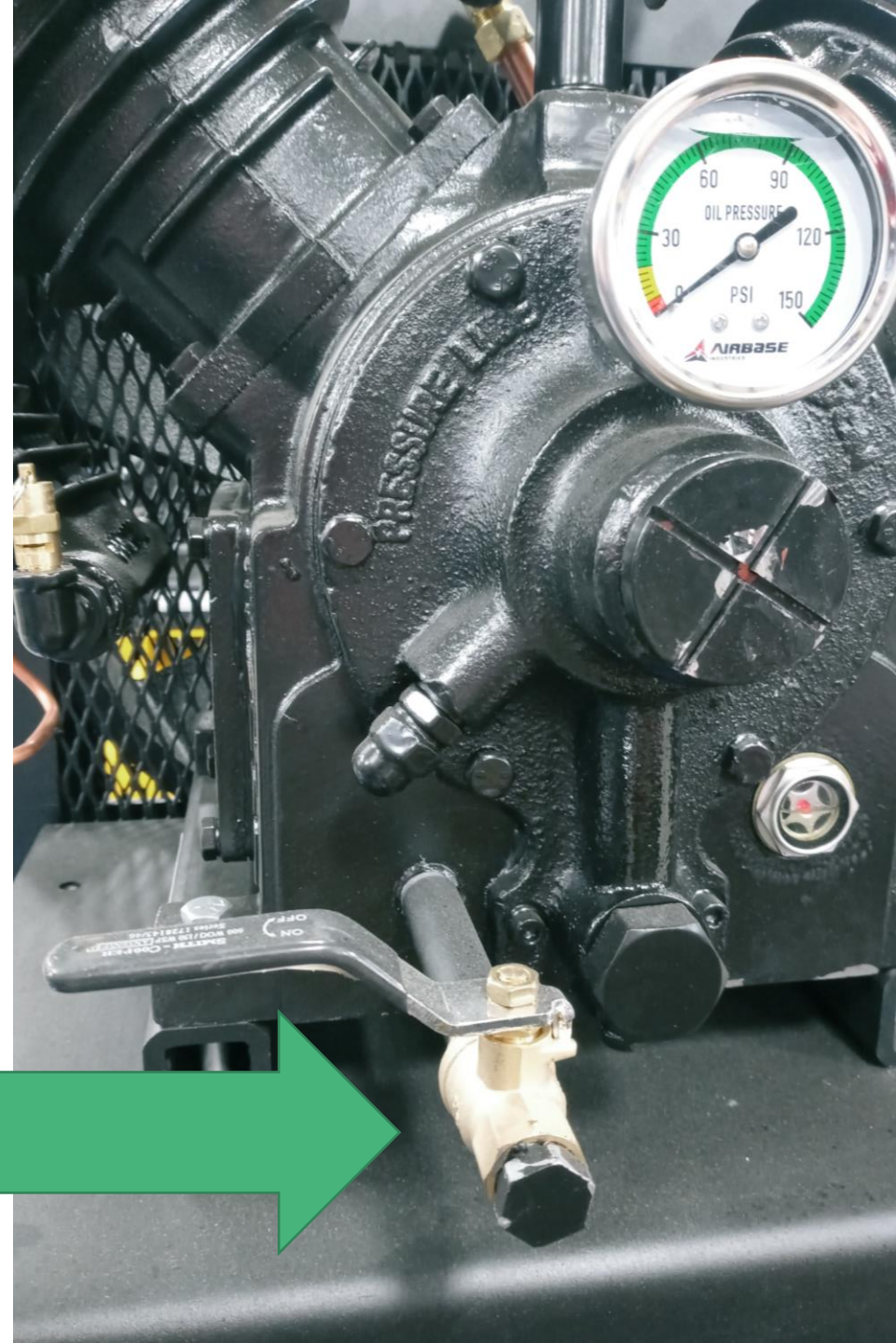


Pump Priming Procedures

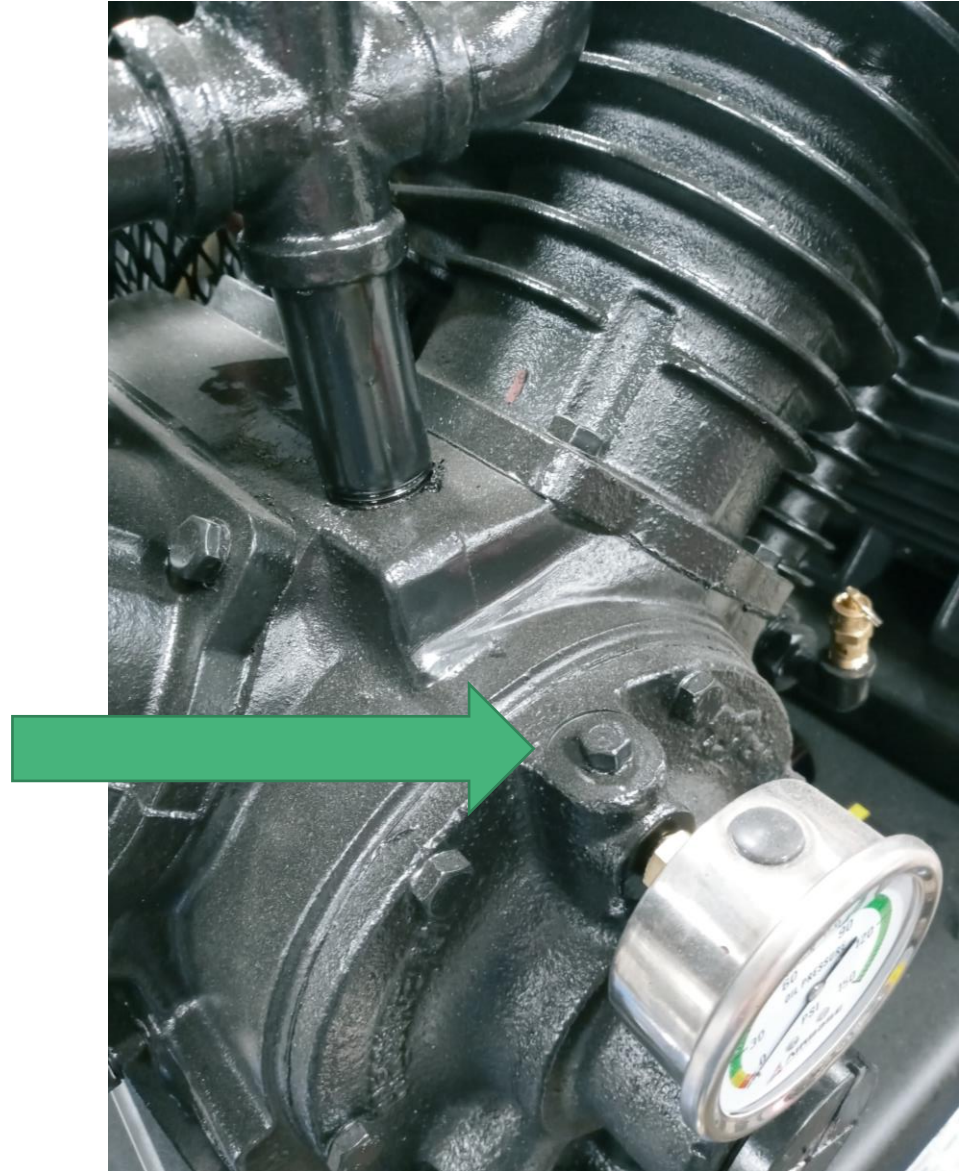
PRESSURE LUBED PUMP

DRAIN OFF APPROX
30 ML OF CRANK OIL



Remove 1/8" plug from this location

- Once plug is removed. Add oil drained from crank case to this location so it drains down at least two times.
- Replace plug.



Place hand over breather vent to force crank case pressure

- Turn on compressor while breather is held.
- If pressure builds note the level it builds too.
- Pressure should be 80-120 PSI on start up (cold oil) with the unit optimal pressure being 20-40 PSI (hot oil).
- Pressure should build prior to 15 seconds. If it does not contact customer support.

